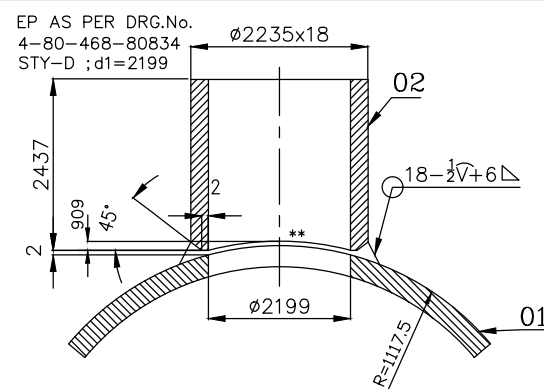
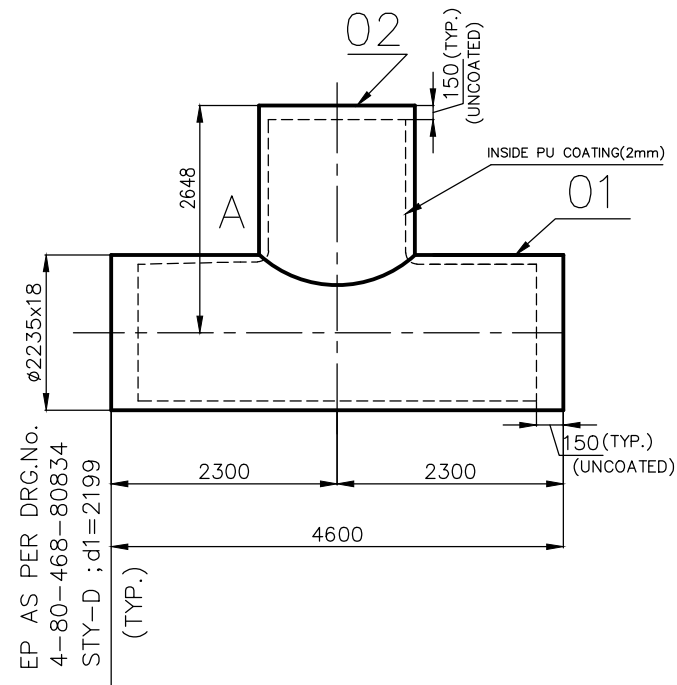


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DRAWING NO



** BRANCH PIPE SHALL BE CUT TO SUIT THE OUTER SURFACE OF THE MAIN PIPE SUCH THAT A UNIFORM GAP OF 2mm IS MAINTAINED THROUGHOUT

DETAIL – A

- 1 BRANCH WELDING AND PAD WELDING SHALL NOT INTERFERE WITH LONGITUDINAL PIPE JOINT.
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED.
- 4 INTERNAL PU(POLYURETHANE) COATING SHALL BE AS PER AWWA C222, APPROVED QUALITY PLAN AND AS PER DRAWING 4-80-468-80717.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078
- 6 WEIGHT INDICATED IS FOR APPROX. FINISHED HEADER WEIGHT.

[illegible]

SIZE A3